

Certificate

TÜVNORD/15085/CL1/063/05/7

Report no. / Manufacturer no. / Validity notice: 8124823786 / 13790 / 2026-04-21 - 2029-03-01

Welding of railway vehicles and components according to EN 15085-2:2020+A2:2025

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

Carl Wilhelm Cleff GmbH & Co. KG
Vor der Beule 25
42277 Wuppertal
Germany

fulfills the requirements of the TNS-EN15085 certification scheme
for the scope

EN 15085-2 classification level CL1
in the type of activity D, S

in the range indicated in the annex.

Lead auditor:
Dipl.-Ing. KIMMESKAMP

Hamburg, 2026-04-21



certification body, Dipl.-Ing. (FH) ROHARDT

TÜV NORD Systems GmbH & Co. KG
Große Bahnstraße 31, 22525 Hamburg
tuev-nord.de | certifications@tuev-nord.de



Scope of the certificate

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Scope:

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Area of Application:

- Purchase and supply of welded components
- Design of components for railway vehicles

Responsible welding coordinator(s):

Jürgen Bühne, Level A (EWE) [external]

born: 1957-02-12

1st deputy(ies) of the responsible welding coordinator(s):

-

Others deputies:

-

Remarks: